

Lean Enterprise Institute

Mission: Advance Lean Thinking and Practice in all things, everywhere

August 1, 2012



A Simple Definition of Lean Thinking & Practice

Systemically develop people and continuously improve processes to meet customer needs while consuming the fewest possible resources

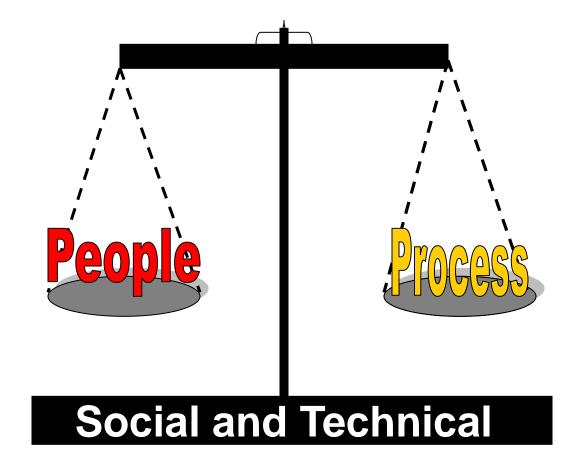


Every Organization Must Address

- Purpose Provide value to customers (cost-effectively to thrive).
- **Process** Through value streams that are designed, operated, and improved.
- People By engaging and respecting employees and other stakeholders.
- → Aligning purpose, process, and people is the central task of management.

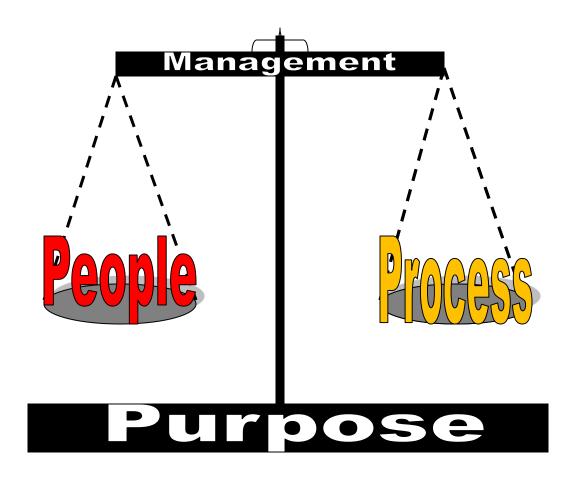


Lean Transformation





People & Process – aligned by management to achieve purpose





Lean Enterprise

Purpose (Why)

Mission/Values
Vision/True North
Line of Sight
Strategy Development and Deployment

People (How)

Capability to ID & Solve Problems

PDCA Thinking

- Make People Before Making Products
- Engaged and Involved
- Challenging & Coaching
- Teamwork

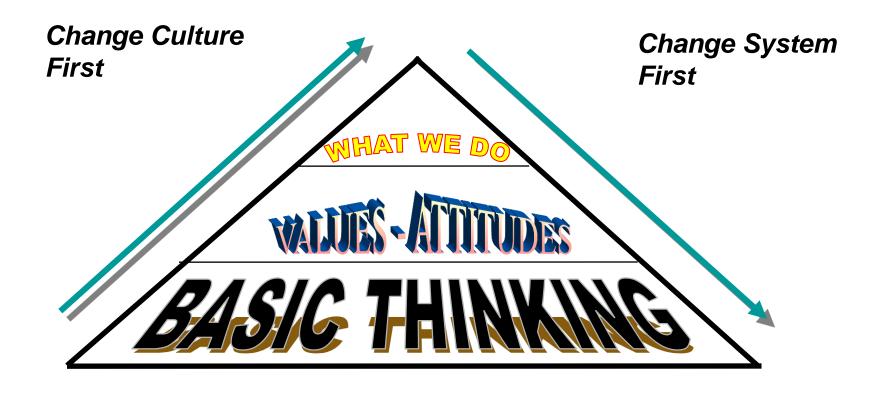
Process

(What)

- •Horizontal flow of value at the pull of the customer
- Workplace Management through Standardization & Visualization
- •Relentless elimination of waste, overburden and unevenness
- Lean Tools and Practices



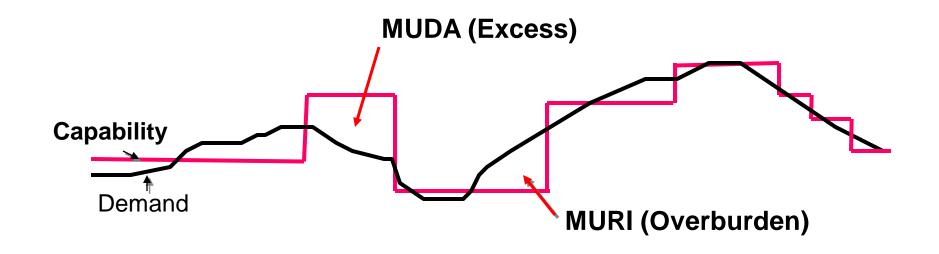
Lean Transformation



Where Do You Start – Either? Both at once?



The Challenge of Any Organization



MURA (Instability)

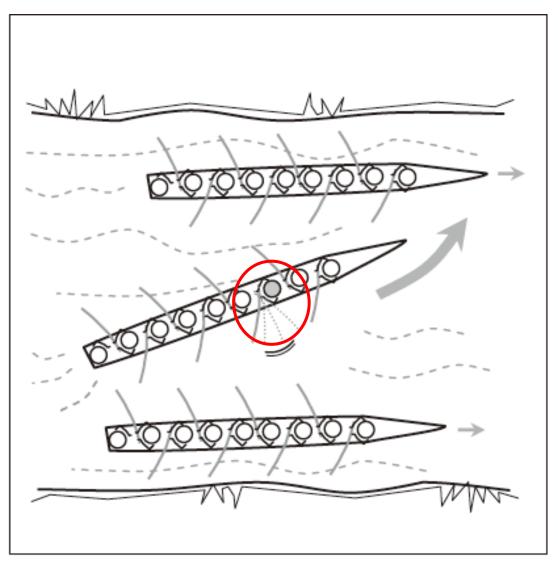
Management

- Know your demand
- Know your true capability (capacity)
- Create flexibility to get them to match



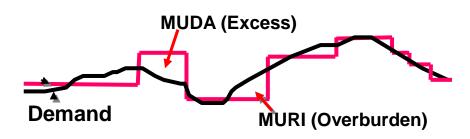
TIME

Total System Efficiency and **Effectiveness**

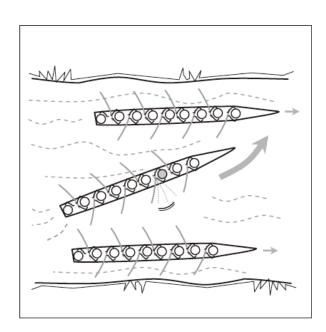


Lean Thinking & Practice: Problems, Challenges, Opportunities

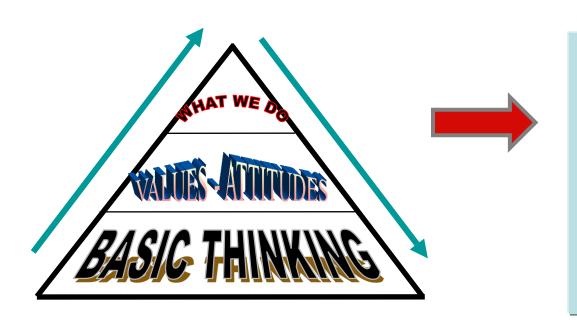
In the face of a reality that's like this:



How can we be more like this:



Lean Transformation



It's easier to act your way to a new way of thinking than to think your way to a new way of acting.

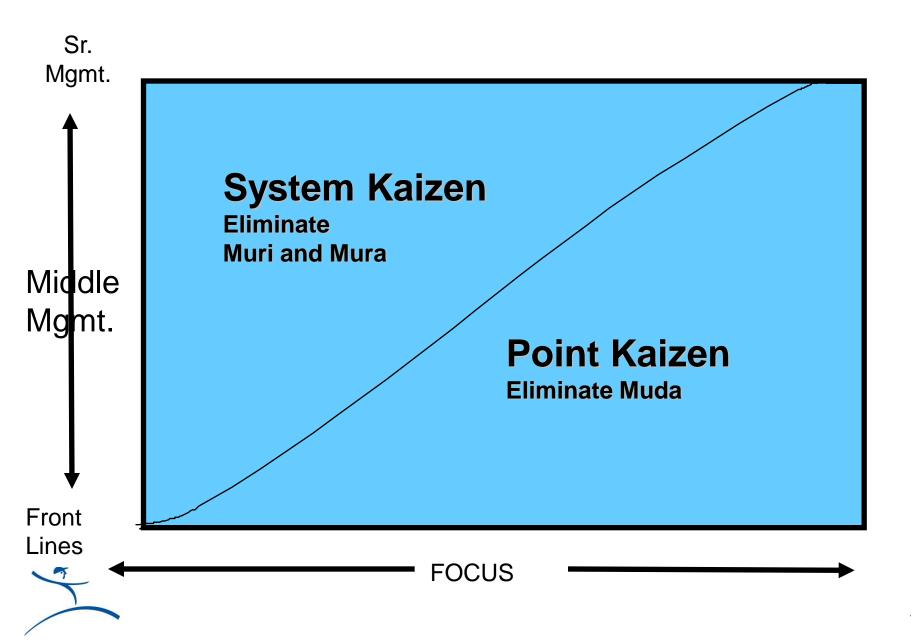


What, then, to do?

Leaders do this:

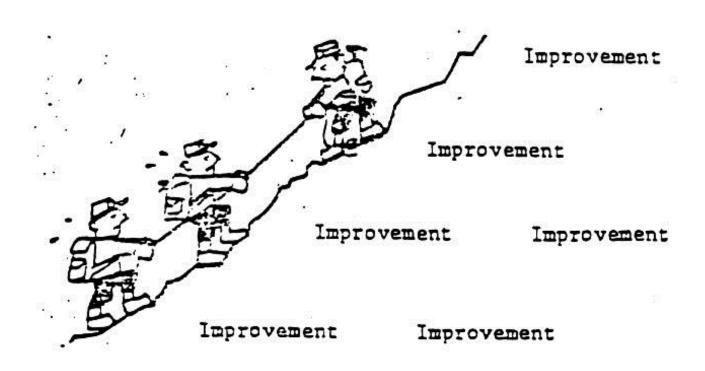
- 1.Set direction and create alignment around the vision
- 2.Design and support work processes and systems that flow value
- 3. Develop people to take responsibility to solve problems and make improvements in their work





Lean Leaders

Develop people THROUGH getting the work done...





Lean Capability Development

"It's easier to act your way to a new way of thinking than to think your way to a new way of acting."

Therefore:

Build processes that develop people as they do their work. Manage and lead accordingly.



Lean Enterprise

- the ultimate "social-technical system"
 - The process of doing the work is integrated with the process of improving the work
 - And...

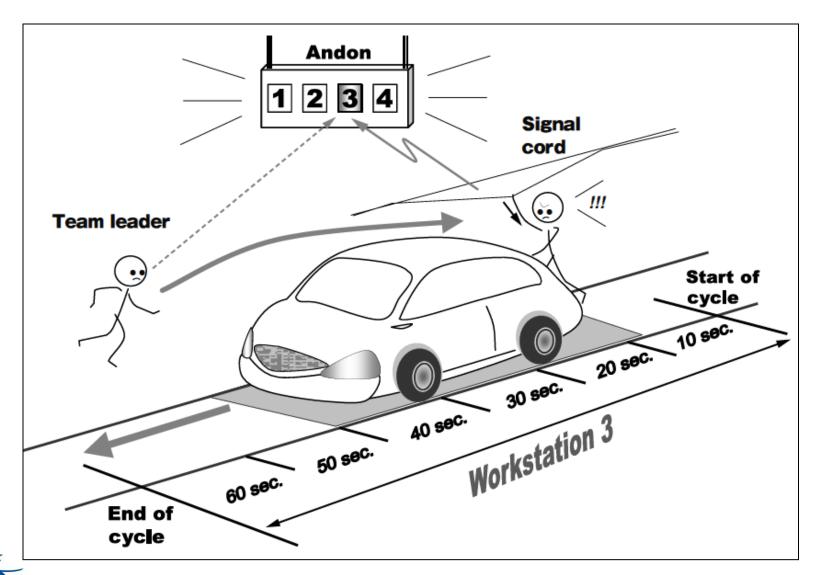


Lean Enterprise

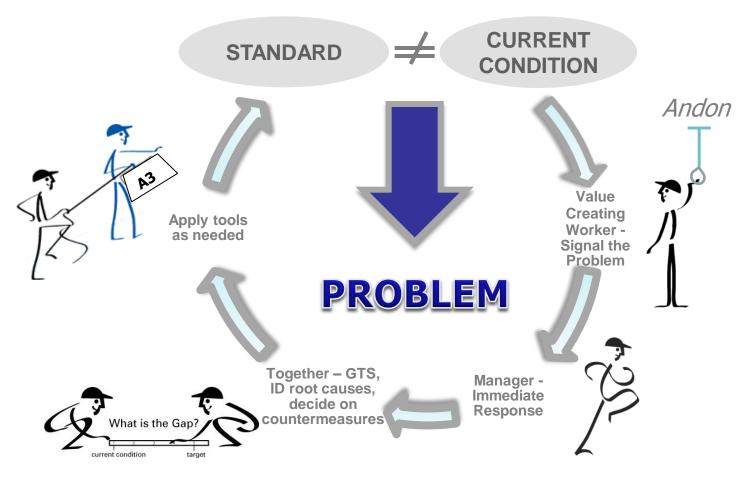
- the ultimate "social-technical system"
 - The process of doing the work is integrated with the process of improving the work, and
 - The operating processes ARE people development processes!



Integrating People and Processes



Making Progress and Developing Capability through Problem-solving

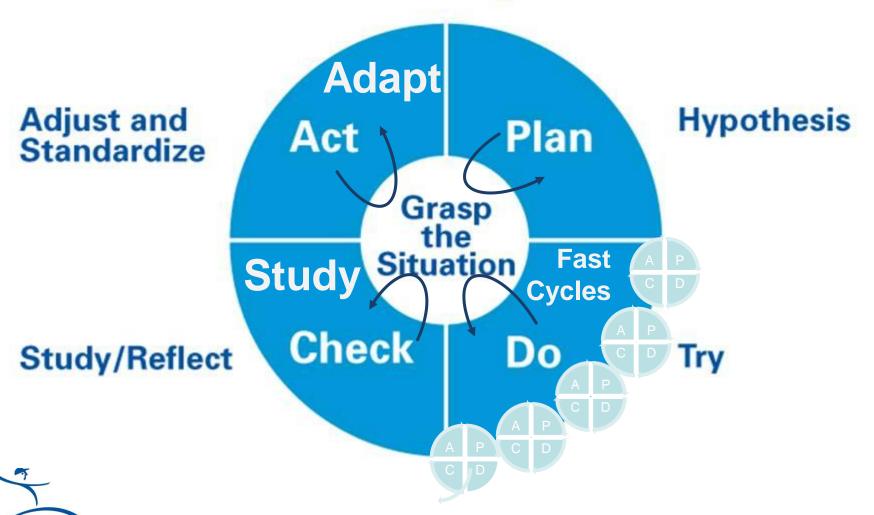




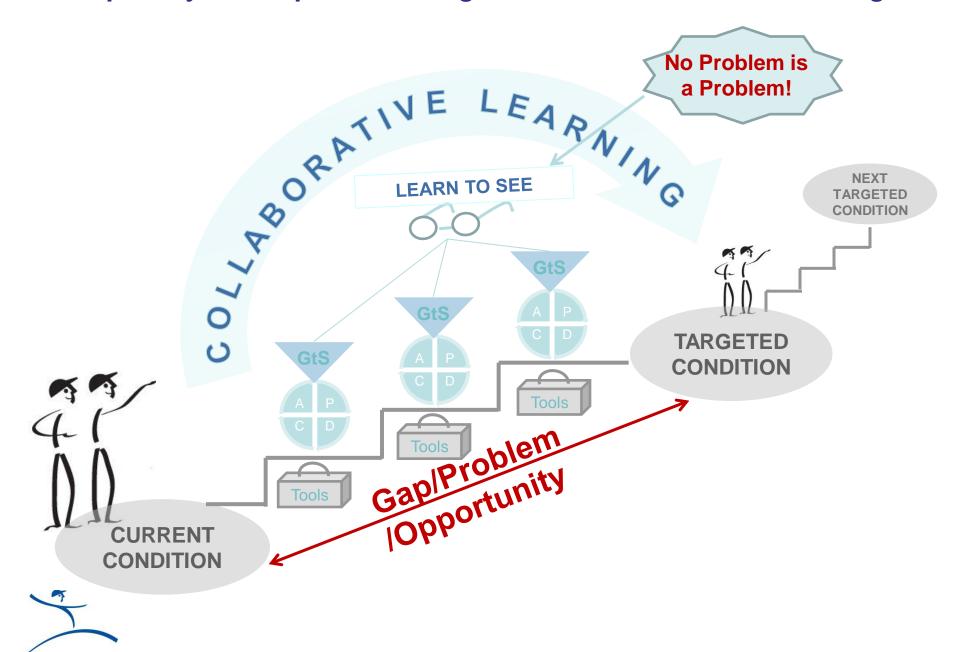
Lean managers establish systems to engage everyone in identifying, signaling, and responding to problems.

Plan-Do-Check-Act Learning Cycle

From pDpD (try, fail, try, fail) to PDCA cycle



Capability Development Through Collaborative Problem Solving



John Shook

- Currently leader of the Lean Enterprise Institute
- Eleven years with Toyota in Japan and the USA
 - Production and management system transfer
 - Engineering and PD system transfer
 - Toyota Production System dissemination
- U of Michigan seven years Director of "Japan Technology Management Program"; created and taught Industrial Engineering "lean" course
- Consultant for 15 years



Lean Enterprise Institute

- Founded in 1997 by Dr. James Womack, principle scientist of the MIT research that resulted in "The Machine That Changed the World"
- Non-profit education and research institute
- Based in Cambridge MA, with 17 global affiliates
- Over 230,000 members from all industries
- Mission: Advance Lean Thinking and Practice in all things, everywhere



Lean Enterprise Institute







Industry Networking



www.lean.org community with over 200,000 members



Digital books, courses, social networking



Education: public and inhouse workshops



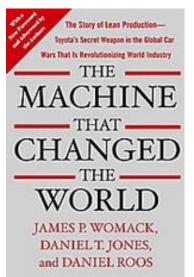


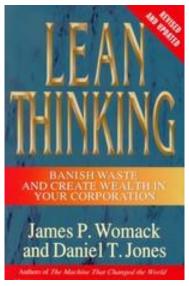
Since its founding in 1997, LEI has ...

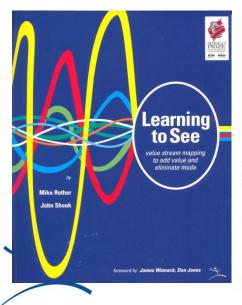
- Sold over 700,000 books and workbooks
- Registered 239,688 Lean Thinkers to its online <u>Lean Community</u>
- Signed-up 121,413 e-newsletter subscribers
- Trained 20,744 people at <u>public workshops</u>
- ➤ Sold over 10,000 <u>e-books</u>
- Hosted more than 6,205 attendees at <u>Lean Transformation Summit</u> <u>Conferences</u>, including the first lean Healthcare Transformation Summit
- Developed a free <u>smart phone app</u> and most recently the <u>A3 Creator app</u> for drawing A3 reports on tablet devices
- Changed the language of management as "lean," "lean thinking," "A3 management," and "value-stream mapping" entered the business vernacular
- Sponsored the founding of three additional nonprofit organizations: <u>Lean</u> <u>Education Academic Network</u>, the <u>Lean Global Network</u> and the <u>Healthcare</u> <u>Value Network</u>.

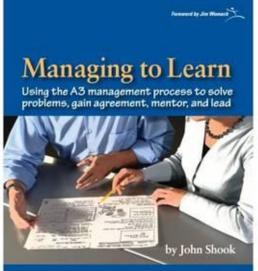


Lean Production, Lean Thinking



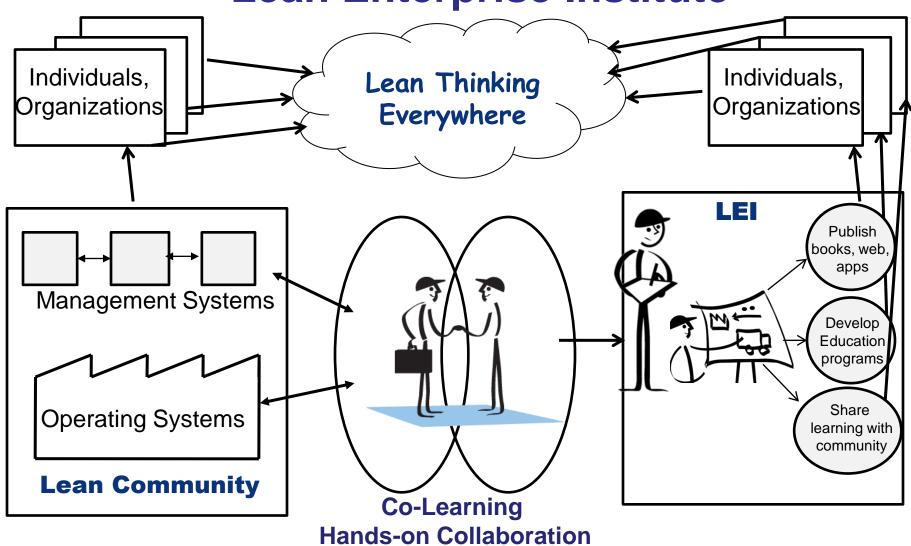








Lean Enterprise Institute





LEI establishes a limited number of collaborative learning partnerships with organizations committed to lean transformation.

Sponsored founding of three additional organizations to promote lean thinking:

- <u>Lean Education Academic Network</u> LEAN to advance lean thinking in education
- <u>Healthcare Value Network</u> to advance lean thinking in healthcare
- <u>Lean Global Network</u> to advance the application of lean thinking in every endeavor, everywhere







